

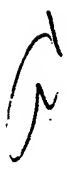
value and providing a soft side to said product, and the second outer layer comprising fibers exhibiting a micronaire value higher than the low micronaire value of the first outer layer and providing a scraping surface to said product.

-- 14. (New) Product as claimed in claim 13, wherein the first outer layer exhibits a micronaire value between 2 and 5 $\mu\text{g}/\text{inch}$ and the second outer layer exhibits a micronaire value between 4 and 10 $\mu\text{g}/\text{inch}$, and wherein a differential of micronaire values for the first outer layer and the second outer layer is at least 1 $\mu\text{g}/\text{inch}$.

-- 15. (New) Product as claimed in claim 14, wherein the first outer layer exhibits a micronaire value between 2.8 and 4.2 $\mu\text{g}/\text{inch}$ and the second outer layer exhibits a micronaire value between 5 and 8.5 $\mu\text{g}/\text{inch}$.

-- 16. (New) Product as claimed in claim 13, 14 or 15, wherein the first outer layer and the second outer layer each have a specific surface weight of at least 8 g/m^2 .

-- 17. (New) Product as claimed in claim 13, 14 or 15, further comprising at least one core layer present between the first outer layer and the second outer layer.

 -- 18. (New) Product as claimed in claim 13, 14 or 15, wherein each of the first outer layer and the second outer layer further comprise surface striations wherein spacing between striations of one of the first outer layer or the second outer layer is less than spacing between striations of the other layer.

-- 19. (New) Product as claimed in claim 18, wherein the spacing between the striations of the first outer layer is between 0.4 and 1.2 mm and the spacing between the striations of the second outer layer is between 1.2 and 3 mm.

-- 20. (New) Product as claimed in claim 18, wherein the first outer layer comprises striations of mutual spacings between 0.4 and 1.2 mm and the second outer layer comprises striations in a sequence comprising several sets of striations, each set of striations exhibiting a spacing between striations that is between 0.4 and 1.2 mm and each set of striations is spaced from a next set of striations by a distance of between 1.2 and 4 mm.

-- 21. (New) Product as claimed in claim 13, 14 or 15, wherein at least one of the first outer layer or the

second outer layer is embossed.

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-- 22. (New) Product as claimed in claim 18,
wherein at least one of the first outer layer or the second
outer layer is embossed.

-- 23. (New) Product as claimed in claim 13,
wherein the first outer layer of low micronaire value
further comprises a softening agent which is present
substantially at an outward surface of the layer.

-- 24. (New) A method for manufacturing a
hydrophilic cotton product as claimed in claim 18 comprising
hydraulically linking each of the first outer layer and the
second outer layer by water jets wherein axes of said water
jets are mutually spaced apart by a distance that differs
for the water jets used on the first outer layer and the
water jets used on the second outer layer in such a way that
the first outer layer and the second outer layer so made
include surface striations of different inter-spacings.

-- 25. (New) Product as claimed in claim 13, 14 or
15, wherein said product comprises a deposition and/or
makeup removal product.